component costs, the process to insert the back cover is unnecessary, so the manufacturing cost of the deflection yoke can be reduced.

In The Drawing Figure

Applicant respectfully seeks permission from the Examiner to amend FIG. 1 to include the legend "Prior Art," as indicated in red in the attached drawing sheet. An additional drawing sheet with the correction made is also included with this Response and Amendment.

IN THE CLAIMS

Please amend claims 1, 15, 24, and 27 to read as follows and cancel claims 3 and 17 without prejudice or disclaimer.

1. (Amended) A deflection yoke of a bend-up-less type comprising a saddle-shaped horizontal deflection coil, a saddle-shaped vertical deflection coil, an insulating frame and a correction coil, the saddle-shaped horizontal deflection coil and the saddle-shaped vertical deflection coil being provided along, respectively, an inner and an outer surface of the insulating frame which insulates the deflection coils, and the correction coil being provided above the outer surface of an electron gun side bend portion of the deflection coils, wherein

a setting member is provided integrally formed in a fixed positional relation with respect to the insulating frame on the electron gun side and behind the bend portion of the deflection coils, and the correction coil is set at a fixed position by a positioning fixing member, which is provided with the correction coil and is structured to be freely detachable in relation to the setting member, in front of a wall surface of the setting

B2 Cont'd

member which faces a screen and above the outer surface of the electron gun side bend portion.

15. (Amended) A color picture tube having (a) an outer envelope composed of a front panel formed with a phosphor screen surface on an inner surface, and a funnel, (b) an electron gun provided in a neck portion of the funnel, and (c) a deflection yoke mounted on an outer surface of the funnel, wherein

B3

the deflection yoke of a bend-up-less type comprising a saddle-shaped horizontal deflection coil, a saddle-shaped vertical deflection coil, an insulating frame, and a correction coil, the saddle-shaped horizontal deflection coil and the saddle-shaped vertical deflection coil being provided along, respectively, an inner and an outer surface of the insulating frame which insulates the deflection coils, and the correction coil being provided above the outer surface of an electron gun side bend portion of the deflection coils, wherein

a setting member is provided integrally formed in a fixed positional relation with respect to the insulating frame on the electron gun side and behind the bend portion of the deflection coils, and the correction coil is set at a fixed position by a positioning fixing member, which is provided with the correction coil and is structured to be freely detachable in relation to the setting member, in front of a wall surface of the setting member which faces the screen and above the outer surface of the electron gun side bend portion.

B4 Cont'd

24 (Amended) The deflection yoke of Claim 23 wherein

B4 Cont'd

the positioning fixing member has a structure in which two opposing rod members extend from the correction coil substantially horizontally in opposite directions, a tip of each rod member is bent around the perimeter of the setting member, and an inner surface of the bend hooks to the perimeter of the setting member.

B5

27. (Amended) A method of manufacturing for a deflection yoke of a bend-up-less type comprising a saddle-shaped horizontal deflection coil, a saddle-shaped vertical deflection coil, an insulating frame, and a correction coil, the saddle-shaped horizontal deflection coil and the saddle-shaped vertical deflection coil provided along, respectively, an inner and an outer surface of the insulating frame which insulates the deflection coils, and the correction coil being provided above the outer surface of an electron gun side bend portion of the deflection coils, the method for assembling the deflection yoke comprising the steps of

a step for preparing the insulating frame which was integrally formed with a setting member,

a step for providing the horizontal deflection coil on the inner surface of the insulating frame,

a step for providing the vertical deflection coil on the outer surface of the insulating frame, and

a step for setting, after setting the vertical deflection coil, the correction coil to the wall surface of the setting member which faces [the] a screen, by the positioning fixing member.